



## *Double Column Machining Center MODEL: D2503*

### **MACHINE FEATURES**

- **FANUC CONTROL SYSTEM 21i-MB**
- **30HP Spindle Motor, BT50 Spindle Taper**
- **Standard 30T chain type tool changer**
- **60-4,500 rpm gear box spindle speed with spindle oil cooler**
- Hardened & Ground with Turcite-B coating on Z axis guide way
- Roller Linier guide way
- Double nut precision ball screws hardened & ground for high accuracy and long lasting
- FC30 Meehanite Casting main frame with annealed & stress relieved for long term reliability
- 100% Laser tested for positioning accuracy & repeatability
- Telescopic steel way covers on all three axes
- Coolant System and air blast system & Tool box & Tools
- Central lubrication system
- Built-in Quartz work light
- 90° angle milling head (manual) (opt.)
- Rigid tapping(opt.)



### **Specification:**

Table:	90" x 118" (2300 x 3000 mm)
Longitudinal travel (X-axis):	118" (3000 mm)
Cross travel:	98" (2500 mm)
Vertical travel:	39" (1000 mm)
Spindle nose to table top (D):	10"-49.6" (260-1,260 mm)
Load capacity:	24,500 lbs (12000 Kgs)
Spindle taper:	BT50
Spindle Speed (r. p.m.):	60 to 4500 rpm
Transmission of spindle & motor:	gear box
Spindle center to column front surface:	
Distant between columns:	106" (2700mm)
T-Slot:	11~1.1"*7.87" (11~28*200mm)

### **Feed Rate:**

Rapid feed rate:	X/Y/Z: 472 ipm
Cutting feed rate:	1-393 ipm

### **Motor:**

Spindle motor/max torque:	30HP/22KW/100NM
Feed motors on XYZ:	9/6/7 KW
Coolant pump	
Lubrication pump:	
Power requirement:	60 KVA, 3 Phase 208-230 voltage

### **Automatic Tool Changer**

No. of tools:	30
Max. tool diameter:	4.9" (125 mm)/ 8.2"(210mm)
Max. tool length:	13.7"(350mm)
Max. tool weight:	42 lb (20 Kg)



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Length X Width X Height (LXWXH):

Net Weight:

105,600 lbs. (48000 Kgs)

## CNC DOUBLE COLUMN MACHINE CENTER ( BOX WAY )

MODEL	SPINDLE	Travel X/Y/Z	ATC Armtime	CNC SYSTEM	SPINDLE MOTOR	AXES MOTOR	FOB CA
D2503	BT50	118"/98"/39"	30	Fanuc21iMB	22KW(30HP)	AC 9/6/7KW	<b>\$413,060</b>

**The price includes set up and training.**

## STANDARD ACCESSORIES:

High pressure automatic lubrication system	Fully enclosed guarding	Air count balance
Chain type chip conveyor and chip tray	Coolant pump and water tank	Spindle coolant system
Z-axis oil pressure balance system	air blasting	Working lamp and Operation light
Automatic power off system	Electrical hand wheel	Precision inspect chart
RS-232 connector	Leveling screws and pads	Tool box, electric circuit diagram and manual

## Additional Accessories information:

Power requirement	80 KVA, 3 Phase 208-230 voltage
Air requirement	90 - 100 psi
Type of oil for Way oil / oil chiller / pneumatic oil	Mobil Vactra #2 / Shell Tellus 32 / Air tool oil
Coolant capacity	

**F.O.B.:** Pomona, CA. 91768

**DELIVERY:** Please check with Atrump's sales team

**STANDARD TERMS OF PAYMENT:** 30% down-payment, 60% before delievery, 10% after set machine up

**TAXES:** Federal, State, Local Taxes are the responsibility of Purchaser.

**VALIDITY:** This proposal is valid for 30 days.

**Training:** Including One day training but customer need to pay the travel expense.

**WARRANTY:** One-year limited warranty for any defects in material or workmanship of machine tool and factory installed components. Visit [www.atrump.com/policy](http://www.atrump.com/policy) for full warranty details & contract.

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